



# NSAI

## Certificate of Registration of Quality Management System to ISO 9001:2015

The National Standards Authority of Ireland Inc. certifies that:

**Columbia Tech, A Coghlin Company**  
**27 Otis Street**  
**Westborough, MA 01581**  
**USA**

has been assessed and deemed to comply with the requirements of the above standard in respect of the scope of operations given below:

**The Manufacturing of electromechanical, optical, cable and harness assemblies, printed circuit boards, and precision machined submodules; design and prototype services, global supply chain and procurement support, complete product integration, inspection, and functional testing for capital equipment customers.**

**Additional sites covered under this multi-site certification are listed on the Annex (File No. 19.8578)**

Geraldine Larkin Chief  
Executive Officer

Lisa Greenleaf  
Technical Operations Officer

Registration Number: 19.8578  
Certification Granted: June 29, 2022  
Effective Date: July 10, 2023  
Expiry Date: July 09, 2026



National Standards Authority of Ireland Inc., 20 Trafalgar Square, Nashua, New Hampshire, NH 03063, USA T +1 603 882 4412



# NSAI

## Annex to Certificate Number: 19.8578

### Scope of Registration:

**The Manufacturing of electromechanical, optical, cable and harness assemblies, printed circuit boards, and precision machined submodules; design and prototype services, global supply chain and procurement support, complete product integration, inspection, and functional testing for capital equipment customers.**

#### Activity

#### Location

Central Function

Columbia Tech  
27 Otis Street  
Westborough, MA 01581  
USA  
File No.: 19.8578

Manufacturing Division - Process Engineering, Manufacturing, shipping and receiving, warehousing, inspection, and test.

Columbia Tech  
Engineering & Manufacturing Division  
27 Otis Street  
Westborough, MA 01581  
USA  
File No.: 19.8578/A

Engineering Division - Design engineering services (design and Development), prototype and pilot assembly.

Columbia Tech  
Engineering Division  
35 Otis Street  
Westborough, MA 01581  
USA  
File No.: 19.8578/B

Engineering Division - Design engineering services (design and Development), prototype and pilot assembly.

Manufacturing Division - Process Engineering, Manufacturing, shipping and receiving, warehousing, inspection, and test.

Columbia Tech  
Manufacturing Division  
53 Otis Street  
Westborough, MA 01581  
USA  
File No.: 19.8578/C

Manufacturing Division - Process Engineering, Manufacturing, shipping and receiving, warehousing, inspection, and test.

Columbia Tech  
Manufacturing  
125 Fisher Street  
Westborough, MA 01581  
USA  
File No.: 19.8578/D



# NSAI

## Annex to Certificate Number: 19.8578

### Scope of Registration:

**The Manufacturing of electromechanical, optical, cable and harness assemblies, printed circuit boards, and precision machined submodules; design and prototype services, global supply chain and procurement support, complete product integration, inspection, and functional testing for capital equipment customers.**

### Activity

### Location

Engineering Division - Design engineering services (design and Development), prototype and pilot assembly.

Columbia Tech  
Engineering Division  
10 Otis Street  
Westborough, MA 01581  
USA  
File No.: 19.8578/E

Manufacturing Division - Process Engineering, Manufacturing, shipping and receiving, warehousing, inspection, and test.

Columbia Tech  
Manufacturing Division  
3 & 5 Sassacus Drive  
Westborough, MA 01581  
USA  
File No.: 19.8578/F

Manufacturing – Process Engineering Division  
Warehouse, Shipping, Receiving,  
Kitting/Assembly, QC

Columbia Tech  
444 Whitney Street  
Northborough, MA 01532  
USA  
File No.: 19.8578/G

**Verified by:  
Technical Operations Officer**